

EHG Edelstahl Rohrherstellung GmbH
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 D-08237 Steinberg
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Geschweißte Edelstahlrundrohre

	1	1,2	1,5	1,6	2	2,11	2,3	2,5	2,6	2,9	3	3,2	3,5	3,6	4	4,5	5	6	6,55	7,1
8	X	X	X	X																
10	X	X	X	X	X															
12	X	X	X	X	X															
13	X	X	X	X	X															
13,5	X	X	X	X	X	X	X													
14	X	X	X	X	X	X	X	X												
15	X	X	X	X	X	X	X	X												
16	X	X	X	X	X	X	X	X												
17	X	X	X	X																
17,2	X	X	X	X	X	X	X	X	X											
18	X	X	X	X	X	X	X	X	X											
19	X	X	X	X	X	X	X	X	X	X	X									
20	X	X	X	X	X	X	X	X	X	X	X									
21,3	X	X	X	X	X	X	X	X	X	X	X	X								
22	X	X	X	X	X	X	X	X	X	X	X	X								
23	X	X	X	X	X	X	X	X	X	X	X	X								
24	X	X	X	X	X	X	X	X	X	X	X	X								
25	X	X	X	X	X	X	X	X	X	X	X	X	X							
25,4	X	X	X	X	X	X	X	X	X	X	X	X	X	X						
26,9	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X					
28	X	X	C	X	X	X	X	X	X	X	X	X	X	X	X					
29	X	X	C	X	X	X	X	X	X	X	X	X	X	X	X					
30	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X				
32	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X				
33	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X				
33,7	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
34	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
35	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
36	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
38	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
38,1	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
40	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
41	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
42,4	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
43	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
44,5	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
45	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
48,3	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
50	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
50,1	X	X	X	X																
50,8	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
51	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X			
52	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X		
53	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X		
54	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X		
55	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X		
56	X	X	X	X	X	X														
57	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X		
58	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X		
59	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X					
60,0	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
60,3	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
63,5	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
64	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
65	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
66	X	X	X	X	X	X	X	X	X	X	X									
67	X	X	X	X	X															
68	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
69	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
70	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
73	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
75	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
76,1	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
80		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
83		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
84		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
85		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
88,9		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
90		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
93		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
95		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X

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100		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	
101,6		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
103		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
104		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
106					X		X														
108			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
110			X	X	X																
114,3			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
120			X	X	X	X	X														
123			X	X	X																
125			X	X	X																
127			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
128			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
129			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
133			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
139,7			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
141			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
153			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
154			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
156			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
159			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
168,3			X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X

Normen/ Ausführungen: EN 10296-2 +AR +AT
 EN 10217-7 W0 / W1 / W2 / W1R / W2R / W1A / W2A
 W0b / W1b / W2b / W1Rb / W2Rb / W1Ab / W2Ab
 EN 10357 CC / BC / CD / BD
 DIN 28181 TK1 / TK2
 SEW 470
 ASTM A249
 ASTM A312
 ASTM A778
 ASME SA249
 ASME SA312

Abnahme: APZ 3.1/EN 10204
 AD2000-W2 / AD2000-W10

Längen: fix gesägt 100 - 13000 mm

Schleifen: Korn 180 / 240 / 320 / 400
 oder nach Ra-Wert

Werkstoffe: 1.4301 304 1.4571 316TI
 1.4307 304L 1.4828 309
 1.4401 316 1.4833 309S
 1.4404 316L 1.4835 253MA
 1.4462 S32205 (auf Anfrage) 1.4841 314
 1.4435 316L 1.4845 310S
 1.4539 904L 1.4878 321H
 1.4541 321 1.4948 304H
 1.4547 254SMO